

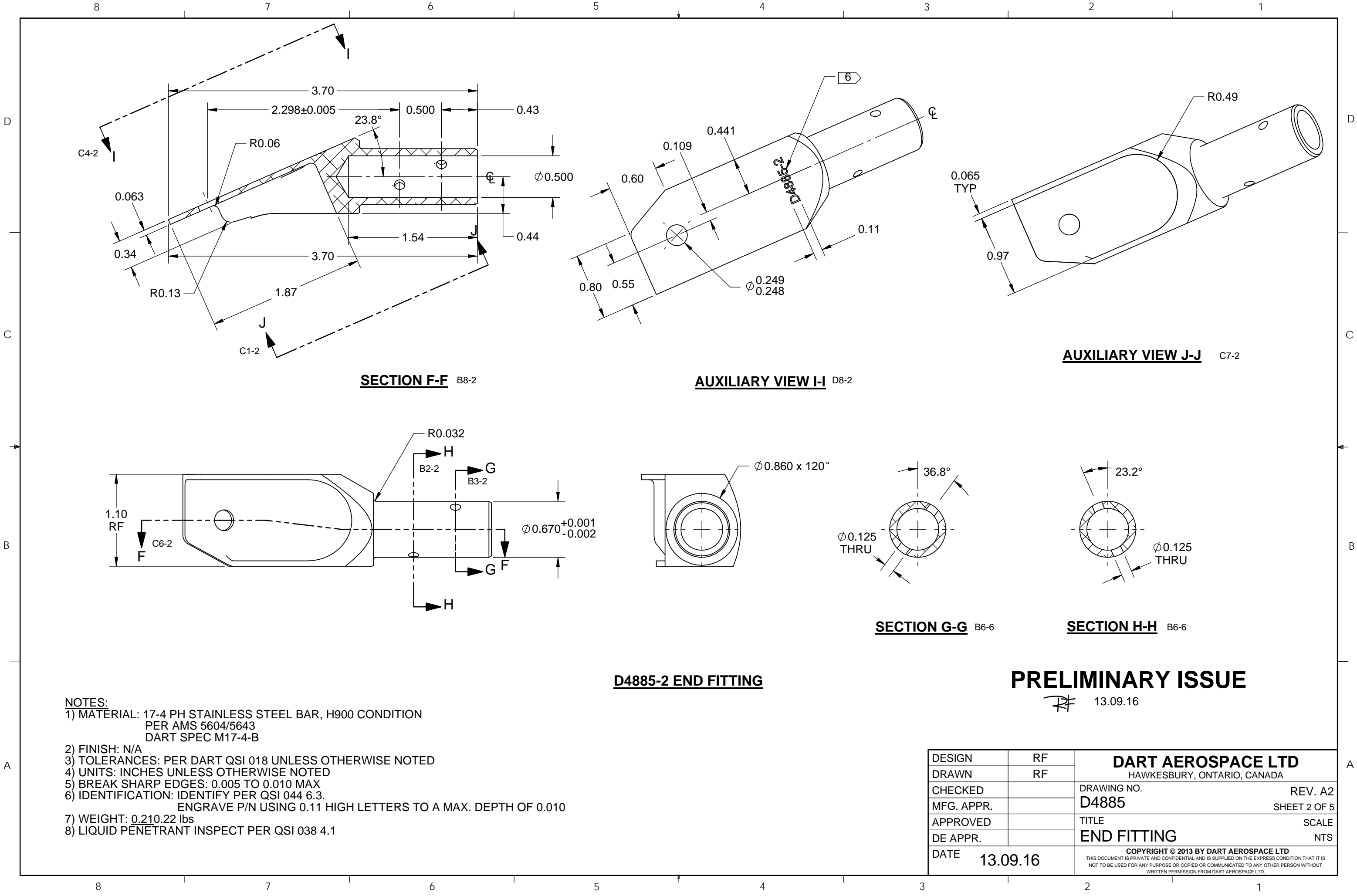
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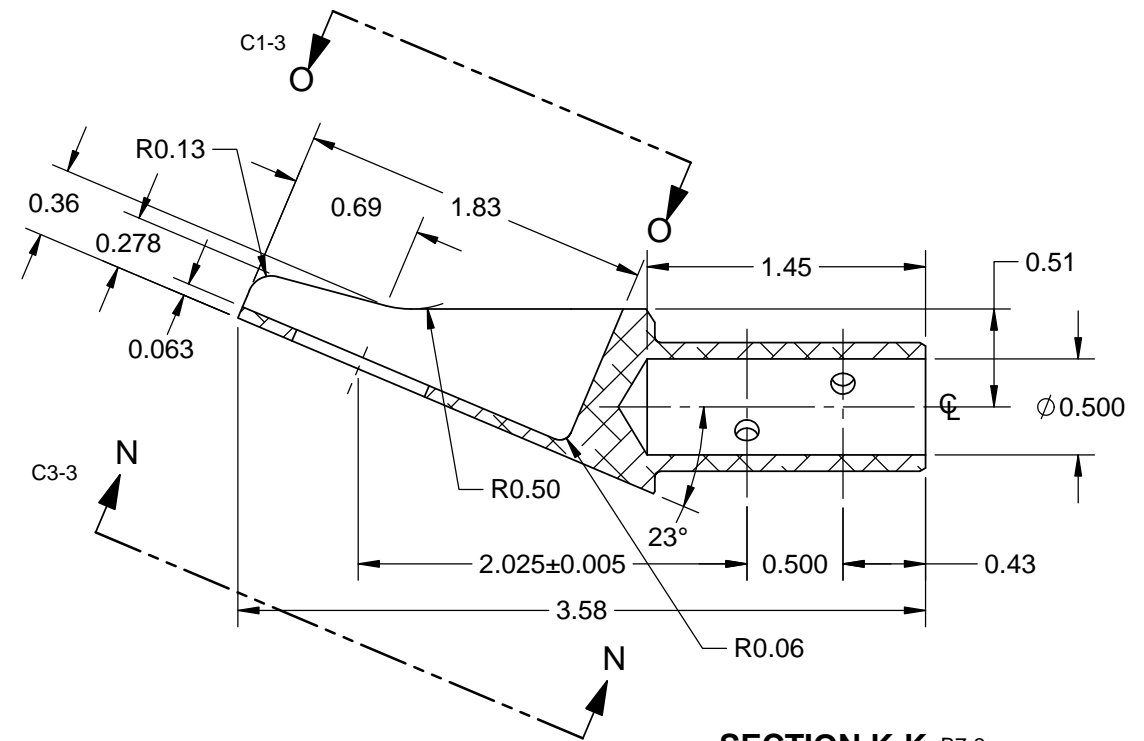
- 1) MATERIAL: 17-4 PH STAINLESS STEEL BAR, H900 CONDITION
PER AMS 5604/5643
DART SPEC M17-4-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.210.21 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 4.1

PRELIMINARY ISSUE

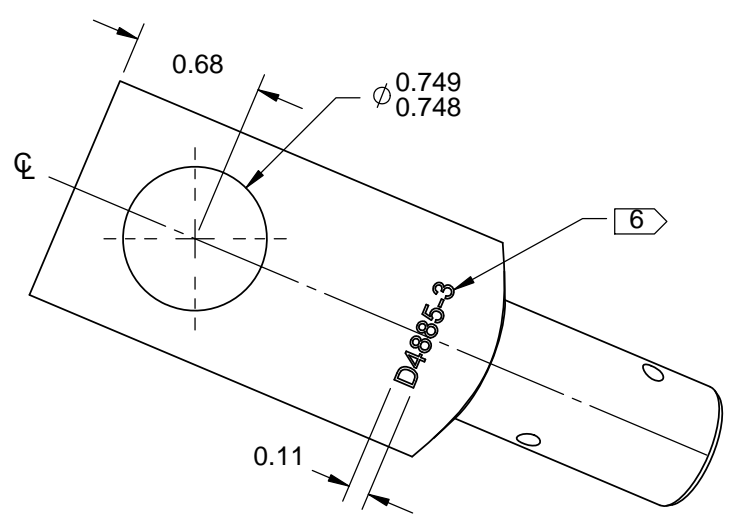
13.09.16

PA1	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A2
MFG. APPR.		D4885	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		END FITTING	NTS
DATE	13.09.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

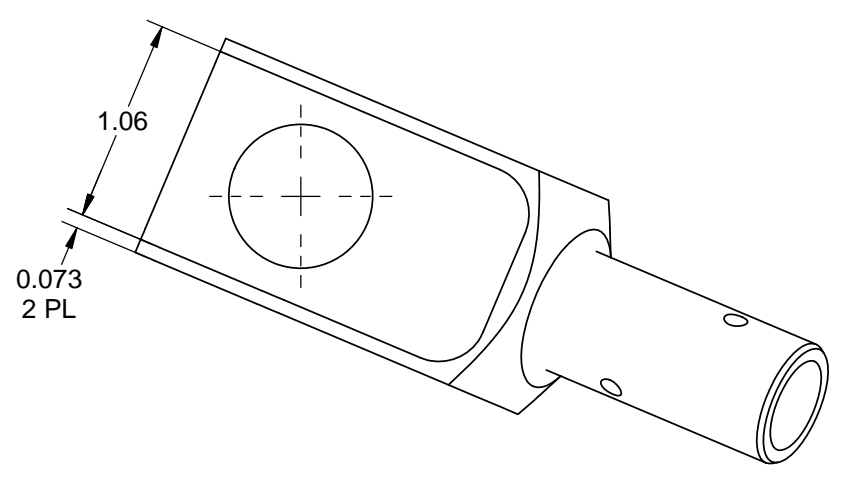




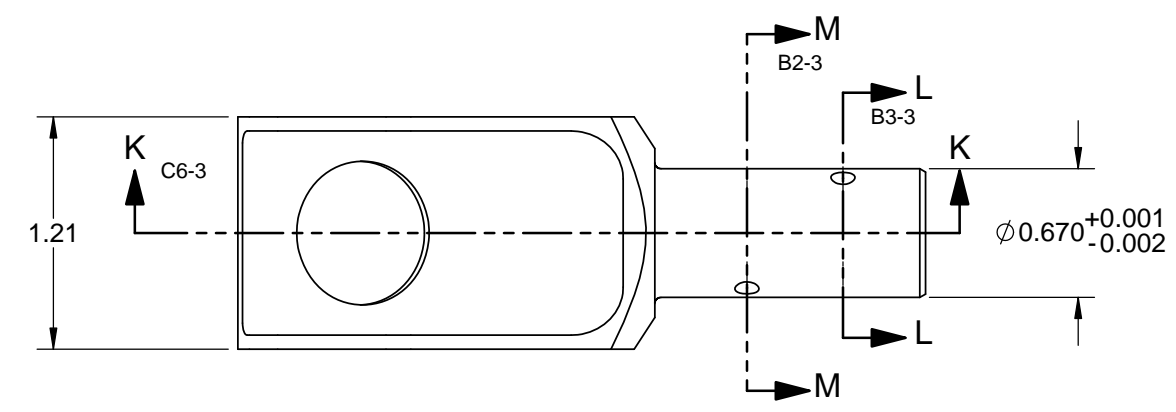
SECTION K-K B7-3



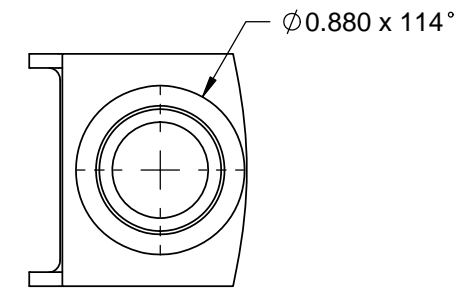
AUXILIARY VIEW N-N C7-3



VIEW O-O D7-3



SECTION L-L B6-3



SECTION M-M B6-3

D4885-3 END FITTING

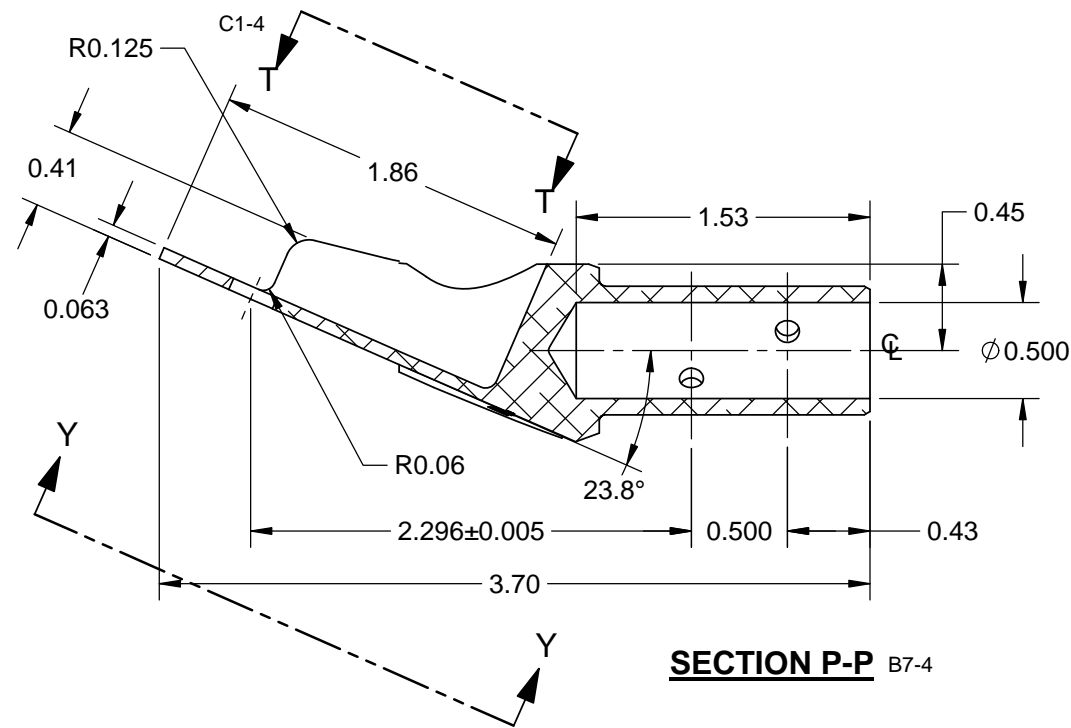
PRELIMINARY ISSUE

[Signature] 13.09.16

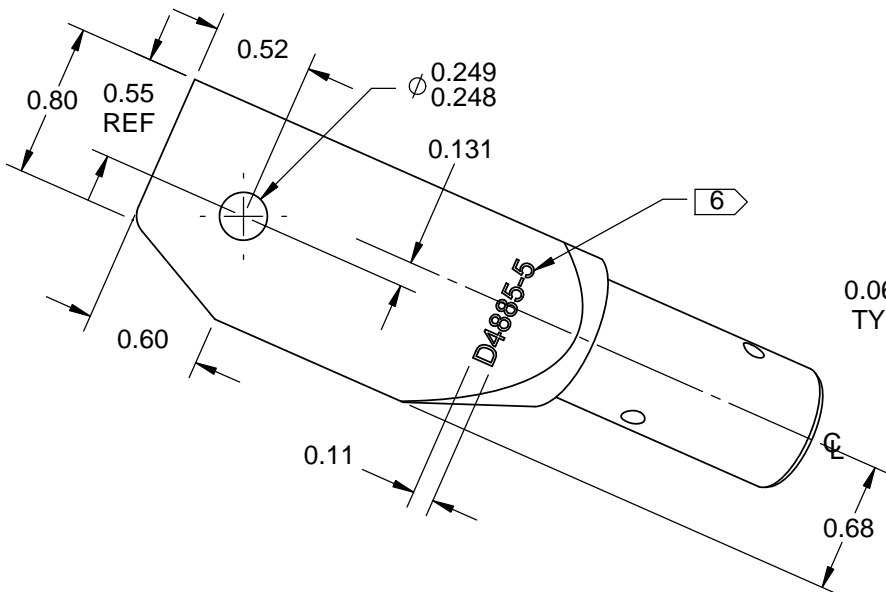
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- 7) WEIGHT: 0.210.22 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 4.1

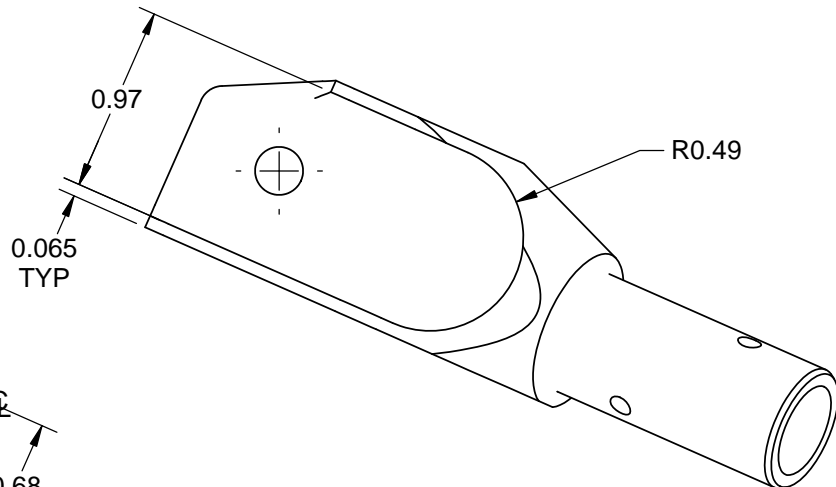
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4885	REV. A2 SHEET 3 OF 5
MFG. APPR.		TITLE END FITTING	SCALE NTS
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DE APPR.			
DATE	13.09.16		



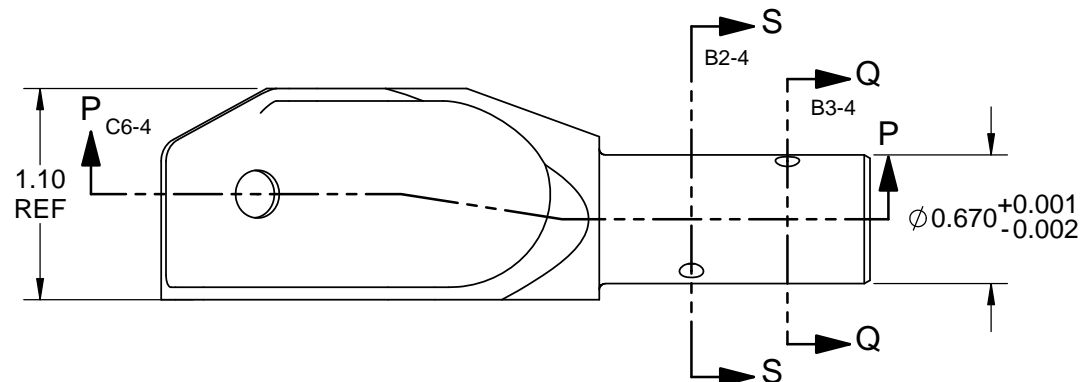
SECTION P-P B7-4



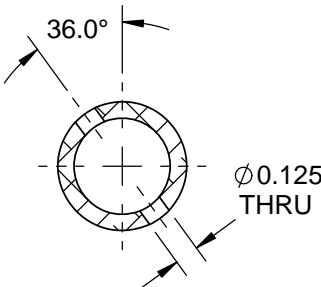
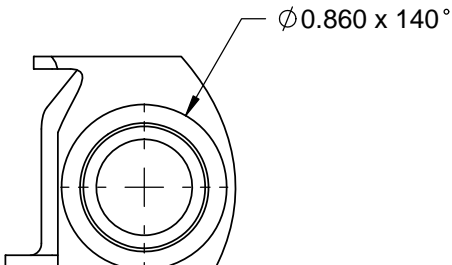
AUXILIARY VIEW Y-Y D8-4



AUXILIARY VIEW T-T D7-4



SECTION Q-Q B6-4



SECTION S-S B6-4

D4885-5 END FITTING

PRELIMINARY ISSUE

13.09.16

NOTES:

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MFG. APPR.		TITLE END FITTING SCALE NTS	
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DE APPR.		DATE 13.09.16	
DATE			

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